

## AMENDMENTS

### In the Claims:

Please amend the claims as follows. This listing of claims will replace all prior versions, and listings, of claims in the application:

1. - 7. (Withdrawn).
8. (Original) A molten metal pump including a superstructure and a plurality of support posts for supporting the superstructure, each of the support posts having a substantially similar height.
9. (Original) The molten metal pump of claim 8 wherein each of the support posts has a height H plus or minus 0.010".
10. (Original) The molten metal pump of claim 8 wherein each support post has a top and the superstructure is supported at least in part by the top of each support post.
11. (Original) The molten metal pump of claim 8 wherein none of the support posts includes a through bolt hole.
12. (Original) The molten metal pump of claim 8 wherein one or more of the support posts includes a through bolt hole.
13. (Currently Amended) The molten metal pump of claim 8 wherein each of the support posts has a through bolt hole, wherein a bolt is received in each of the through bolt holes.
14. (Cancelled).
15. (Currently Amended) The molten metal pump of claim ~~14~~ [13] wherein each through bolt hole has a diameter of  $\{\text{fraction } (1/32)\}$ " or more greater than the diameter of the bolt received therein
16. (Original) The molten metal pump of claim 8 wherein the pump includes a pump base having a discharge and a gas-transfer conduit attached to the discharge.
17. (Original) The molten metal pump of claim 8 wherein the pump includes a pump base having a discharge, a metal-transfer conduit attached to the discharge and a gas-transfer conduit attached to the metal-transfer conduit.
18. (Original) The molten metal pump of claim 15 that is a transfer pump, that includes a pump base having a discharge and that includes a metal-transfer conduit attached to the discharge.
19. - 25. (Withdrawn).